



# XL-1000 FOOD & DAIRY UF ELEMENTS

Ultrafiltration 4", 6" and 8" Spiral Element Series with Patented Fused-Fold Protection

## PRODUCT DESCRIPTION

**Membrane Chemistry:** Proprietary semi-permeable polyethersulfone (PES)  
**Membrane Type:** HFK-131 with observed separation range of 10,000 Daltons  
 HFK-328 with observed separation range of 5,000 Daltons  
**Construction:** Sanitary spiral wound with net outer wrap and patented fused-fold protection  
**Regulatory Status:** Compliant with US FDA CFR Title 21, USDA 3-A standards, EC Reg. No. 1935/2004 and EU Reg. No. 10/2011  
 Elements are Halal-certified by the Islamic Food and Nutrition Council of America (IFANCA)  
**Options:** Diameter: 3.8", 4.3", 6.4", or 8.3"  
 Length: 33", 35.5", or 38"  
 Feed Spacer: N (31 mil), V (46 mil), H (62 mil), or F (80 mil)  
 Outer wrap: Controlled (e.g. NYV) or trimmable (e.g. NYT)

## SPECIFICATIONS

Model	Active Membrane Area							
	NYV/T Spacer (31 mil)		VYV/T Spacer (46 mil)		HYV/T Spacer (62 mil)		FYV/T Spacer (80 mil)	
	ft <sup>2</sup>	(m <sup>2</sup> )	ft <sup>2</sup>	(m <sup>2</sup> )	ft <sup>2</sup>	(m <sup>2</sup> )	ft <sup>2</sup>	(m <sup>2</sup> )
XL 3838 HFK-131	72	(6.7)	58	(5.4)	45	(4.2)	-	-
XL 4333 HFK-131	93	(8.6)	73	(6.8)	53	(4.9)	44	(4.1)
XL 4333 HFK-328	-	-	73	(6.8)	-	-	-	-
XL 4336 HFK-131	95	(8.8)	79	(7.3)	-	-	49	(4.5)
XL 4336 HFK-328	-	-	79	(7.3)	-	-	-	-
XL 6438 HFK-131	228	(21.2)	180	(16.7)	-	-	119	(11.0)
XL 6438 HFK-328	228	(21.2)	180	(16.7)	-	-	-	-
XL 8338 HFK-131	405	(37.6)	308	(28.6)	241	(22.4)	194	(18.0)
XL 8338 HFK-328	-	-	308	(28.6)	-	-	-	-

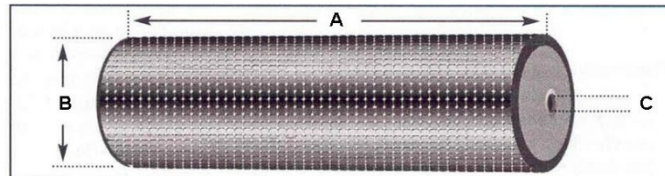
Not all combinations are available.

## OPERATING AND DESIGN INFORMATION\*

**Typical Operating Pressure:** 30 - 120 psi (2.1 - 8.3 bar)  
**Maximum Operating Pressure:** 140 psi (9.7 bar)  
**Operating Temperature Range:** 41 - 131°F (5 - 55°C)  
**Cleaning Temperature Range:** 105 - 122°F (40 - 50°C)  
**Allowable pH - Continuous Operation:** 2.0 - 10.0  
**Allowable pH - Clean-In-Place (CIP):** 1.8 - 11.0  
**Design Pressure Drop Per Element:** N spacer: 12-15 psi (0.8-1.0 bar)  
 V spacer: 15-20 psi (1.0-1.4 bar)  
 H or F spacer: 15-25 psi (1.0-1.7 bar)  
**Design Pressure Drop Per Vessel (3 in series):** N spacer: 36-45 psi (2.5-3.1 bar)  
 V spacer: 45-60 psi (3.1-4.1 bar)  
 H or F spacer: 45-75 psi (3.1-5.2 bar)  
**Design Pressure Drop Per Vessel (4 in series):** N spacer: 48-60 psi (3.3-4.1 bar)  
 V spacer: 60-68 psi (4.1-4.7 bar)

\* Consult KMS Process Technology Group for specific applications.

## NOMINAL DIMENSIONS



Model	A	B	C
	inches (mm)	inches (mm)	inches (mm)
XL-1000 3838 HFK-xxx	38.0 (965)	3.8 (96)	0.831 (21.1)
XL-1000 4333 HFK-xxx	33.0 (838)	4.3 (109)	0.831 (21.1)
XL-1000 4336 HFK-xxx	35.5 (902)	4.3 (109)	0.831 (21.1)
XL-1000 6438 HFK-xxx	38.0 (965)	6.4 (162)	1.138 (28.9)
XL-1000 8338 HFK-xxx	38.0 (965)	8.3 (211)	1.138 (28.9)

Note: Substitute xxx with 131 or 328. Not all combinations are available.

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### Membrane Characteristics:

- The membrane used in these elements consists of a semipermeable polyethersulfone (PES) layer on a polyester backing material.
- Pure water flux of these PES HFK membranes is 1.0-2.2 gfd/psi (24-53 l/m<sup>2</sup>/h/bar) at 77°F (25°C).

### Operating Limits:

- **Operating Pressure:** Maximum operating pressure is 140 psi (9.7 bar).
- **Permeate Pressure:** Permeate pressure should not exceed baseline (concentrate) pressure at any time (including online, off-line and during transition). Reverse pressure will damage the membrane.
- **Differential Pressure:** The maximum differential pressure per element is listed on the front of this document, including design values for multi-element housings.
- **Temperature:** Maximum operating temperature is 131°F (55°C), maximum cleaning temperature is 122°F (50°C).
- **pH:** Allowable range for continuous operation is 2.0 to 10.0. Allowable pH range for cleaning is 1.8 to 11.0.

### Water Quality for Cleaning & Diafiltration:

- **Turbidity and SDI:** Maximum feed turbidity is 1 NTU. Maximum feed SDI is 5.0 (15-minute test).
- **Guidelines:** Please refer to the KMS "Water Quality Guidelines for CIP and Diafiltration" for more detailed information.

### Chlorine and Chemical Exposure:

- Adherence to cleaning and sanitizing procedures including chemical concentrations, pH, temperature, and exposure time is necessary to achieve maximum useful element life. Accurate records should be maintained.
- KMS standard cleaning procedures for dairy applications should be followed. Recommended chlorine exposure time at the defined conditions is 30 minutes per day.
- Residual chlorine concentration during cleaning cycle (CIP) should be 150 ppm @ pH 10.5 or higher. Chlorine concentration should never exceed 200 ppm.
- Chlorine should only be added to the cleaning solution after the pH has been adjusted to 10.5 or higher.

- Iron or other catalyzing metals in the presence of free chlorine or hydrogen peroxide will accelerate membrane degradation.
- Sanitizing should be done only after a complete cleaning cycle and with water of acceptable quality. Refer to cleaning instructions and feedwater quality technical bulletins.

### Cationic (Positively Charged) Polymers and Surfactants:

HFK membranes may be irreversibly fouled if exposed to cationic (positively charged) polymers or surfactants. Exposure to these chemicals during operation or cleaning is not recommended and will void the warranty.

### Lubricants:

For element installation, use only water or glycerin to lubricate seals. The use of petroleum or vegetable-based oils or solvents may damage the element and will void the warranty.

### Supplemental Technical Bulletins:

- UF Element Cleaning Procedures
- Water Quality Guidelines for CIP and Diafiltration

### Service and Ongoing Technical Support:

Koch Membrane Systems (KMS) has an experienced staff of professionals available to assist end-users and OEM's for optimization of existing systems and support with the development of new applications. Along with the availability of supplemental technical bulletins, KMS also offers a complete line of KOCHKLEEN® membrane pretreatment, cleaning and maintenance chemicals.

### KMS Capability

KMS is the leader in crossflow membrane technology, manufacturing reverse osmosis, nanofiltration, microfiltration, and ultrafiltration membranes and membrane systems. The industries we serve include food, dairy and beverage, semiconductors, automotive, water and wastewater, chemical and general manufacturing. KMS adds value by providing top quality membrane products and by sharing our experience in the design and supply of thousands of crossflow membrane systems worldwide.

*The information contained in this publication is believed to be accurate and reliable, but is not to be construed as implying any warranty or guarantee of performance. We assume no responsibility, obligation or liability for results obtained or damages incurred through the application of the information contained herein. Refer to Standard Terms and Conditions of Sale and Performance Warranty documentation for additional information.*

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