



SeIRO™ NF SANITARY SPIRAL ELEMENT

4" Acid and Caustic Stable Nanofiltration Spiral Wound Element

PRODUCT DESCRIPTION

Membrane Chemistry: Proprietary composite nanofiltration membrane
 Membrane Type: MPS-36 pH stable nanofiltration membrane
 Molecular weight cut-off: 1,000 Daltons
 Construction: Sanitary spiral wound with net outerwrap
 Regulatory status: Compliant with US FDA CFR Title 21.
 Permeate tube: Polysulfone
 Applications: Product concentration and purification
 Feed Spacer: Feed Spacer: 46 mil (1.2 mm)

NOMINAL PERFORMANCE*

Part Number	Model	Rejection Glucose / Sucrose	NaCl	Permeate Flow gpd (m ³ /d)	Active Membrane Area ft ² (m ²)
0770250	3838 MPS-36-VYV	30 / 50	10	7,100 (26.9)	60 (5.6)

* Test conditions: RO water at 440 psi (30 bar), 86°F (30°C), 15% recovery, pH 7.5. Feed solution for rejection tests is 3% glucose / 3% sucrose or 5% NaCl.

** Rejection rates to sugars may vary and are given as indicative performance only

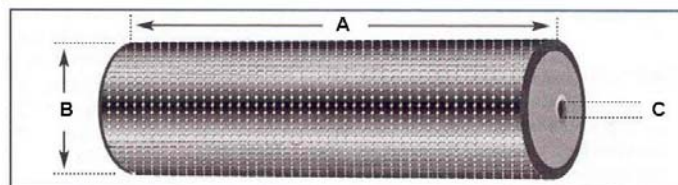
OPERATING AND DESIGN INFORMATION*

Typical Operating Pressure: 145 - 510 psi (10 - 35 bar)
 Operating Temperature Range**: 40 - 158°F (5 - 70°C)
 Cleaning Temperature Range**: 95 - 158°F (35 - 70°C)
 Allowable pH - Continuous Operation: 1 - 13
 Allowable pH - Clean-In-Place (CIP): 1 - 13
 Design Pressure Drop Per Element: 6 - 10 psi (0.4 - 0.7 bar)
 Design Pressure Drop Per Vessel: 30 - 50 psi (2.1 - 3.4 bar)

* Consult KMS Process Technology Group for specific applications.

** Refer to the Operating Envelope for Code 30 Membranes Section in this document when temperature is higher than 122°F (50°C)

NOMINAL DIMENSIONS



Model	A inches (mm)	B inches (mm)	C inches (mm)
3838 MPS-36-VYV	38.0 (965)	3.8 (96)	0.831 (21.1)

SeIRO™ NF SANITARY ELEMENTS

Membrane Characteristics: SeIRO™ Composite nanofiltration membrane in a spiral wound configuration, with superior pH and temperature stability.

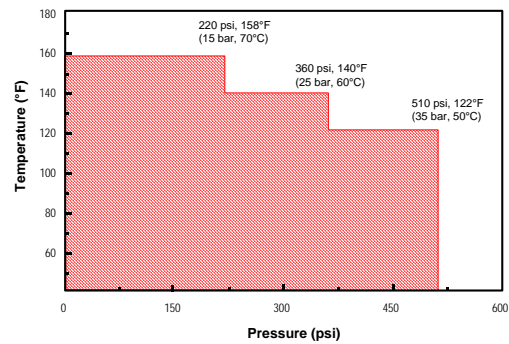
Operating Parameters

- **Operating Pressure:** Maximum operating pressure is 510 psi (35 bar). Actual operating pressure is dependent upon system flux rate, as well as feed, recovery and temperature conditions.
- **Maximum Allowed Permeate Pressure:** 3 psi (0.2 bar).
- **Differential Pressure:** Maximum differential pressure per single element is 10 psi (0.7 bar) per housing. Maximum differential pressure per housing of any length is 50 psi (3.4 bar). Actual differential pressure will depend on cross flow velocity, temperature, density and viscosity of the process fluid.
- **Temperature:** Maximum operating temperature is 158°F (70°C). For guidelines of recommended temperature and pressure please refer to the "Operating Envelope for Code 30 membranes" section of this document.
- **pH:** Allowable range for continuous operation is 1-13.
- **Water Quality for Cleaning & Diafiltration:**
 - Turbidity:** Maximum feed turbidity is 1 NTU.
 - SDI:** Maximum feed Silt Density Index (SDI) is 5.0 (15-minute test). Please refer to the KMS "Water Quality Guidelines for CIP and Diafiltration" for more detailed information.
- **Chlorine and Chemical Exposure:**
 - It is not recommended to expose the MPS-36 membrane to chlorine or other oxidants, as it may affect the membrane performance.
 - Sodium metabisulfite (without catalysts such as cobalt) is the preferred chemical to eliminate free chlorine or similar oxidizers in the feed.
 - It is not recommended to expose the membrane to organic solvents, such as alcohol, acetone, etc.
- **Feed Flow Rate:** Maximum feed flow rate is 17 gpm (65 Liter per minute). Actual feed flow rate is dependent upon system flux rate, feed characteristics, fouling tendency and system design.

Lubricants: For element installation, use only water or glycerin to lubricate seals. The use of petroleum or vegetable-based oils or solvents may cause damage and will void any warranty.

Storage: The membrane should not be permitted to get dry. It should be stored in a sealed bag, in temperature ranging from 25°F - 86°F (-4°C - 30°C).

- **Operating Envelope For MPS-36 elements:** It is important to follow the pressure - temperature relationship guidelines, in order to prevent irreversible compaction and performance deterioration. The following diagram should be used as a guideline to operating the MPS-36 membrane.



Recommended Cleaning Materials: Depending on the nature of the feed material, a choice can be made from the following cleaning agents:

- 0.1-5% w/w sodium hydroxide
- 0.2-1% w/w nitric or phosphoric acid
- 0.1-0.5% w/w detergent mix KOCHKLEEN™ KLD-III
- 0.5% Anionic surfactant (such as SDS)

Consult KMS regarding the use of other cleaning materials.

Preservation: Should be made with:

- Short Term (up to two weeks): 0.25 w/w Sodium metabisulfite
- Long Term: 0.7% w/w Benzalkonium chloride

Note that concentrated glycerin should not be used to preserve the MPS-36 membrane.

Service and Ongoing Technical Support: Koch Membrane Systems (KMS) has an experienced staff of professionals available to assist end-users and OEM's for optimization of existing systems and support with the development of new applications. KMS also offers a complete line of KOCHKLEEN™ cleaning and maintenance chemicals.

KMS Capability: KMS is the leader in crossflow membrane technology, manufacturing reverse osmosis, nanofiltration, microfiltration, and ultrafiltration membranes and membrane systems. The industries served include food, dairy and beverage, semiconductors, automotive, water and wastewater, chemical and general manufacturing. KMS provides top quality membrane products and shares experience in the design and supply of thousands of crossflow membrane systems worldwide.

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